

Technical Data Sheet NO.

01/10

SA-23

SA-23 is a styrene acrylic copolymer emulsion designed for use as a binder in water based paints and in exterior texture finishes.

SA-23 is Alkyl Phenol Free. SA-23 has improved flow properties.

SA-23 Typical Properties:

Solids Content	50±1%
Viscosity at 25°C Brookfield LVT 2/30	300-700
PH	8.0-9.0
Particle Size	0.3-0.6 microns
Specific Gravity at 25° C	1.03
Surfactant Type	Anionic/Nonionic
Freeze/Thaw Stability	Unstable
Minimum Film Formation Temperature	17°C
Tg	+20°C

Film Properties:

SA-23 forms a colorless, glossy, clear, flexible film. **SA-23** is stable in extreme weather conditions and good resistance to degradation from UV light.

Application:

SA-23 can be used in a wide range of emulsion paint formulations.

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Emulsion Polymers	All B.G. Bond emulsions
Thickening Agents	Natrosol 250 HR, Methocel J12MS, B.G. CD-02
Plasticizers	DBP,BBP,Paraplex WP
Coalescing Solvents	Texanol, Butyl Carbitol, Butyl Diglycol Acetate
Fillers	Avoid Gypsum

Packaging:

200-kilo lacquer lined metal drums with polyethylene inner liner, 1-ton polyethylene container.

Storage:

SA-23 can be stored in original containers it is supplied in. Store in shade and protect from freezing. Further Information about safe handling of this product can be found in the publication, "B.G. Polymers Safety Data Sheet".

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